

**EY VAATIMUSTENMUKAISUUSVAKUUTUS**

Cupori Oy  
Kuparitie  
PL 60  
28101 Pori  
Suomi

Täten vakuutan, että Cupori Oy:n tuotenimillään Cupori C210 Ref (Frigo), C221 Ref ja C240 (Ishol) valmistamat, ulkohalkaisijaltaan 6mm - 108mm olevat saumattomat pyöreät kupariputket soveltuvat käytettäviksi kylmäasennusputkina ilmastoinnin jäädytykseen ja kaupan ja teollisuuden kylmään sekä laitevalmistukseen.

Nämä tuotteet täyttävät **EU:n painelaitedirektiivin (PED) 97/23/EY** säännökset, mistä osoituksena on oheen liitetty Cupori Oy:n sertifikaatti:

*AD 2000-Merkblatt W0 / TÜV NORD Certificate No. 07-203-1326-WP-1321/12*

Nämä tuotteet täyttävät myös seuraavan standardin vaatimukset kaikilta osin:

**EN 12735-1+A1** Kupari ja kupariseokset. Saumattomat pyöreät kupariputket ilmastoinnin jäädytykseen ja kylmälaitoksiin. Osa 1: Putkistoputket

Nämä tuotteet on valmistettu sertifioitun **ISO 9001:2008 laatu järjestelmän** alaisuudessa, mistä osoituksena on oheen liitetty Cupori Oy:n sertifikaatti:

*ISO 9001:2008 / DNV sertifikaatti No. 2452-2006-AQ-HEL-FINAS*

07/01/2015



Mikko Kärkkäinen  
Kehitysjohtaja



# CERTIFICATE

**Certification Body  
of TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**CUPOYI**  
**Cupori Oy**  
**Kuparitie**  
**FI-28101 Pori**

has been verified and recognized as material manufacturer according to

**AD 2000-Merkblatt W0**

**Certificate-No.: 07-203-1326-WP-1321/12**

The range of validity and details of the inspection can be taken from  
our Letter of Confirmation no. 1326WL41920

The company fulfils the following essential requirements:  
Facilities permitting appropriate manufacturing and inspection corresponding to the present  
technical standards, quality assurance, which guarantees that manufacturing and inspection of products stated  
in our scope of approval are carried out in accordance with technical regulations,  
competent supervising and inspecting personnel.

This certificate is valid until

**November 2015**

Hamburg, 2012-11-22

  
**Matrek**  
Certification Body  
of TÜV NORD Systems GmbH & Co. KG



TÜV NORD Systems GmbH & Co. KG • Technikzentrum •  
Certification Body for Pressure Equipment (Notified Body, Reg. -No. 0045)  
Große Bahnstraße 31 • 22525 Hamburg  
Telephone +49 40 8557-0 • Fax +49 40 8557-2710 • E-mail: technikzentrum@tuev-nord.de

# CERTIFICATE

**Quality Assurance System  
for Material Manufacturer  
acc. to Pressure Equipment Directive 97/23/EC**

**Certificate no.: 07-202-1326 WZ-1321/12**

**Name and address  
of manufacturer:**

**CUPORI**  
Cupori Oy  
Kuparitie  
FI-28101 Pori

This is to certify that the manufacturer has implemented and applies a QA System.  
This QA System has been subjected to a specific assessment for material acc. to Directive 97/23/EC, annex I, sec. 4.3 with regard to the materials mentioned within the scope of approval.

**Approved: QA System acc. to AD 2000-Merkblatt W0**

**Audit report no.: 1326WL41920**

**Scope of approval: Seamless tubes of copper alloys**

Details of the scope are mentioned in the annex of the certificate AD 2000-Merkblatt W0.

**Production site: Pori, Finland**

The manufacturer disposes of the essential procedures and equipments as well as the required qualified personnel to ensure quality of manufacturing and testing the materials and products mentioned in the scope of approval.

**Hamburg, 2012-11-22**



**Certification Body  
for Pressure Equipment  
of TÜV NORD Systems GmbH & Co. KG**

**Marrek**

Notified body (registration no. 0045)

**Remark of validity:  
Valid until 2015-11**

TUV NORD Systems GmbH & Co. KG  
Zertifizierungsstelle für Druckgeräte  
Benannte Stelle 0045  
Große Bahnstraße 31  
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Fax +49-(0) 40-8557-2710  
e-mail: technikzentrum@tuev-nord.de



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# DNV BUSINESS ASSURANCE

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# MANAGEMENT SYSTEM CERTIFICATE

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Certificate No. 80561-2010-AQ-FIN-FINAS

*This is to certify that*

**CUPORI OY**

Kuparitie, 28330 Pori; Finland

*has been found to conform to the Management System Standard:*

**ISO 9001:2008**

*This Certificate is valid for the following product or service ranges:*

DEVELOPMENT AND PRODUCTION OF TUBES AND HOLLOW PROFILES MADE OF COPPER AND COPPER ALLOYS.

*Initial Certification date:*

28 June 2010

*This Certificate is valid until:*

30 April 2015

*The audit has been performed under the supervision of*

**Anssi Kurki**  
*Lead Auditor*



**FINAS**  
Finnish Accreditation Service  
S001 (EN ISO/IEC 17021)

*Place and date:*

Espoo, 24 April 2012

*for the Accredited Unit:*

DNV CERTIFICATION OY/AB,  
FINLAND

**Osmo Flink**

*Management Representative*

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.

DNV Certification OY/AB Keilasatama 5, 02150 Espoo, Finland. Telephone: +358 10 292 4200 – www.dnvba.com